

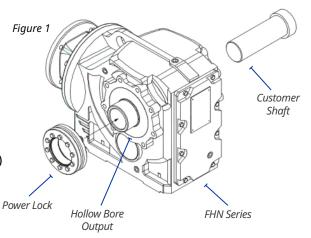
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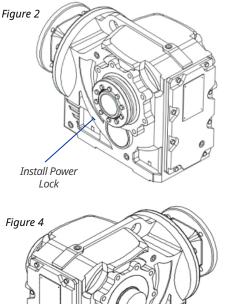
## **Power Lock Right Installation** For WorldWide Electric KHN/KAN Series Helical Bevel Gear Reducers

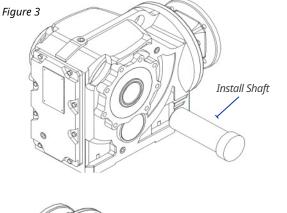
## **Right Side Instructions**

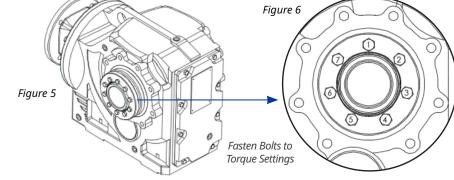
- 1. Clean output shaft surface where to install the power lock, customer shaft and power lock; do NOT apply any lubricant between the output shaft and customer shaft. (Fig. 1)
- 2. Install power lock onto the output shaft. (Fig. 2)
- 3. Install customer shaft in the hollow output shaft. (Fig. 3 & 4)
- 4. Fasten Power Lock bolts in order (Fig. 5 & 6) shown below and apply fastening torques:
  - Apply 2.95Nm to fasten bolts in order (tightening angle 30°)
  - Apply 5.9Nm to fasten bolts in order.
  - Apply 11.8Nm to fasten bolts in order.
  - Check bolts are well tightened.













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GEAR REDUCERS

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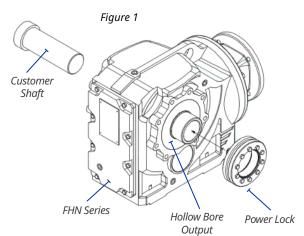
## **Power Lock Left Installation** For WorldWide Electric KHN/KAN Series Helical Bevel Gear Reducers

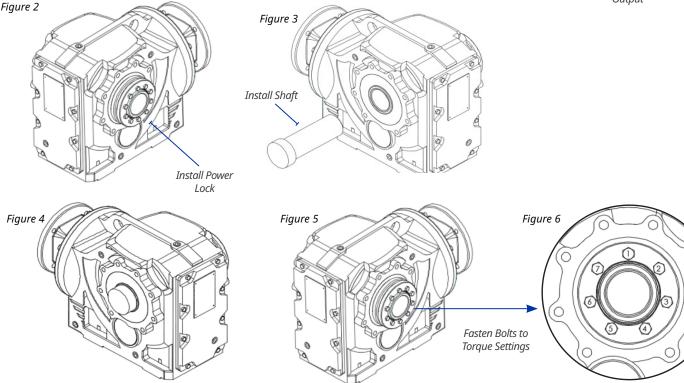
## Left Side Instructions

- 1. Clean output shaft surface where to install the power lock, customer shaft and power lock; do NOT apply any lubricant between the output shaft and customer shaft. (Fig. 1)
- 2. Install power lock onto the output shaft. (Fig. 2)
- 3. Install customer shaft in the hollow output shaft. (Fig. 3 & 4)
- 4. Fasten Power Lock bolts in order shown below and apply fastening torques:
  - Apply 2.95Nm to fasten bolts in order (tightening angle 30°)
  - Apply 5.9Nm to fasten bolts in order.
  - Apply 11.8Nm to fasten bolts in order.
  - Check bolts are well tightened.











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