



NEMA Enclosure Classifications

Relevant IEC IP Ratings for WorldWide Electric Motor Controls.

Table showing IEC IP ratings for indoor and outdoor use. Indoor use includes ratings 1, 2, 2, 12/12k, 13, 3, 3S, 3X, 3SX. Outdoor use includes ratings 3R, 3RX, 4, 4X, 6, 6P. Categories include Solids, Liquids, and Chemicals.

Note: NEMA Enclosure Types are tested over a wider set of environmental conditions, it is not possible to obtain an exact equivalent NEMA Type from an IP code.

IP Ratings

Relevant IEC IP Ratings for WorldWide Electric Motors

Table mapping IP ratings to protection provided. IP10 to IP69K are listed with descriptions of the protection they offer against solids, liquids, and chemicals.

NEMA Motor Efficiency

Efficiency equals the ratio of mechanical power output to the electric power input.

Table of NEMA motor efficiency data, showing nominal efficiency and minimum efficiency based on a 20% loss difference for various motor sizes.

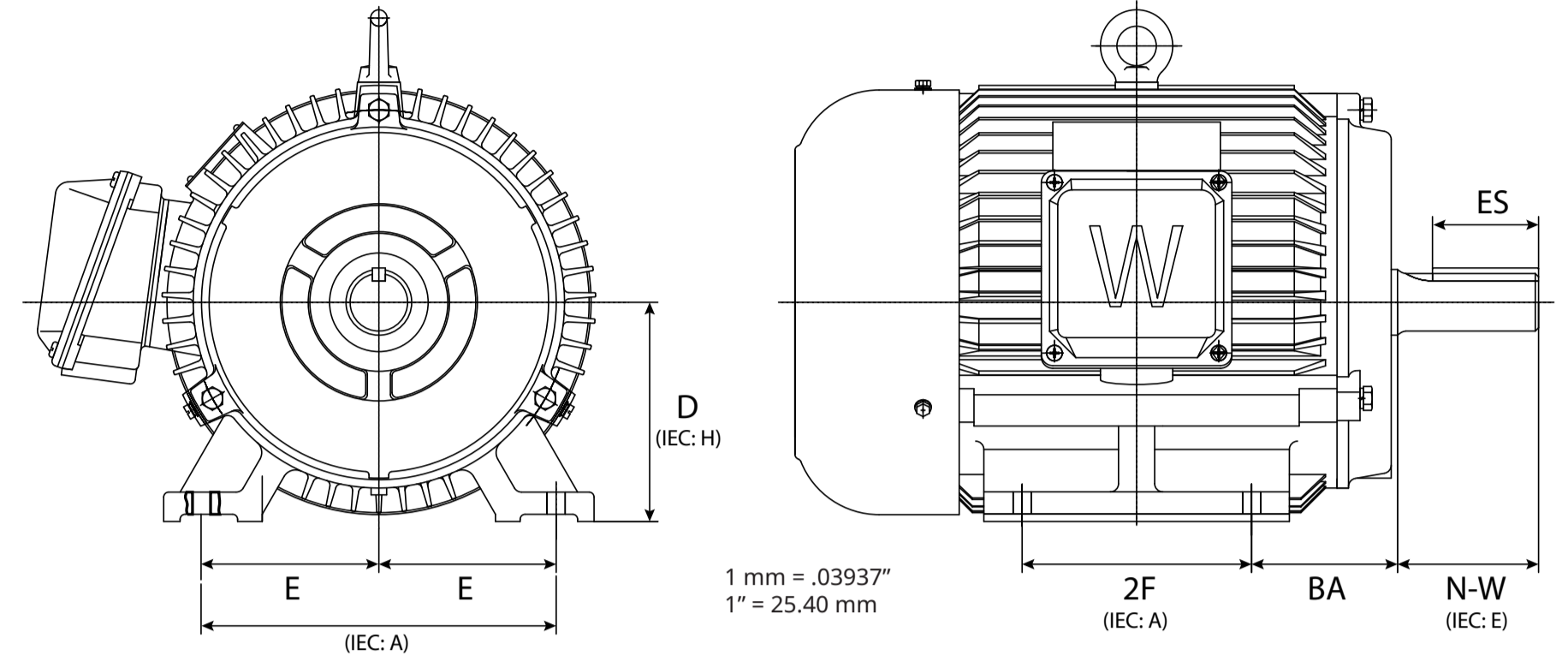
NEMA Frame Size vs hp

Standard NEMA Frame sizes vs horsepower.

Table mapping HP to NEMA frame sizes. It is divided into 'T' frames (1964) and 'U' frames (1952), with sub-categories for ODP, TEFC, and ODP/TEFC.

NEMA & IEC Motor Dimensions

Standardized motor dimensions established in 1984 that apply to all base-mounted motors that carry a NEMA frame designation. European IEC frame sizes are based on the shaft height (equivalent to NEMA "D" dimension) in millimeters.



NEMA Motor Enclosure Classifications

The enclosures of electrical motors are standardized by NEMA as follows:

Drip-Proof

Ventilation openings in shield and/or frame prevents drops of liquid from falling into motor within up to 15 degree angle from vertical.



Totally Enclosed Air Over (TEAO)

Dust-tight fan and blower motors for shaft mounted fans or belt driven fans. The motors mounted within the airflow of the fan.

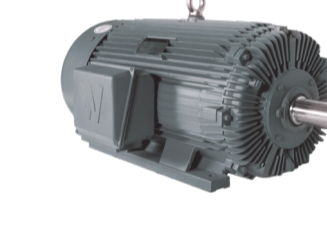
Totally Enclosed Non-Ventilated (TENV)

No ventilation openings, enclosed to prevent free exchange of air (not airtight). No external cooling fan, relies on convection cooling.



Totally Enclosed Fan Cooled (TEFC)

Same as TENV with an external fan as an integral part of the motor. The fan provides cooling by blowing air on the outside of the motor.



Explosion-Proof Motors (TEXP)

The motor ambient temperature shall not exceed +40°C. Motors are approved for the classes:

- CLASS I (Gases, Vapors)
- Group A - Acetylene
- Group B - Butadiene, ethylene oxide, hydrogen, propylene oxide
- Group C - Acetaldehyde, cyclopropane, diethyl ether, ethylene, isoprene
- Group D - Acetone, acrylonitrile, ammonia, benzene, butane, ethylene dichloride, gasoline, hexane, methane, methanol, naphtha, propane, propylene, styrene, toluene, vinyl acetate, vinyl chloride, xylene
- CLASS II (Combustible Dusts)
- Group E - Aluminum, magnesium and other metal dusts with similar characteristics.
- Group F - Carbon black, coke or coal dust
- Group G - Flour, starch or grain dust
- CLASS III (Not Available from WorldWide Electric)



NEMA Motor Design Classifications

The four standard NEMA designs have unique speed-torque-slip relationships - making them suited for different type of applications.

NEMA design A

- maximum 5% slip
- high to medium starting current
- normal locked rotor torque
- normal breakdown torque
- suited for a broad variety of applications - like fans and pumps

NEMA design B

- maximum 5% slip
- low starting current
- high locked rotor torque
- normal breakdown torque
- suited for a broad variety of applications with normal starting torques - common in HVAC application with fans, blowers and pumps

NEMA design C

- maximum 5% slip
- low starting current
- high locked rotor torque
- normal breakdown torque
- suited for equipment with high inertia and high starting torques at start - like positive displacement pumps, conveyors

NEMA design D

- maximum 5-13% slip
- low starting current
- very high locked rotor torque
- suited for equipment with very high inertia starts - like cranes, hoists etc.

Large table of NEMA frame dimensions in inches, listing D, E, 2F, BA, N-W, and ES for various NEMA frame sizes from 42 to 449TS.

*BA Frame Dimensions differ for actual TC motor frames

NEMA Insulation Classes

Insulation classes for recommended maximize allowable operating temperatures. Insulation Classes are directly related to motor life.

Table of NEMA insulation classes (A, B, F, H, N) with corresponding maximum operation temperature and allowable temperature rise at full load for 1.0 and 1.15 service factor motors.

Conversion: T(°F) = [T(°C)](9/5) + 32

Allowable temperature rises are based upon a reference ambient temperature of 40°C. Operation temperature is reference temperature + allowable temperature rise + allowance for "hot spot" winding.

A motor should not operate with temperatures above the maximum. Each 10 °C rise above the rating may reduce the motor lifetime by one half.

Table of IEC frame dimensions in mm, listing D, 2E, 2F, and N-W for various IEC frame sizes from 63 to 160.

